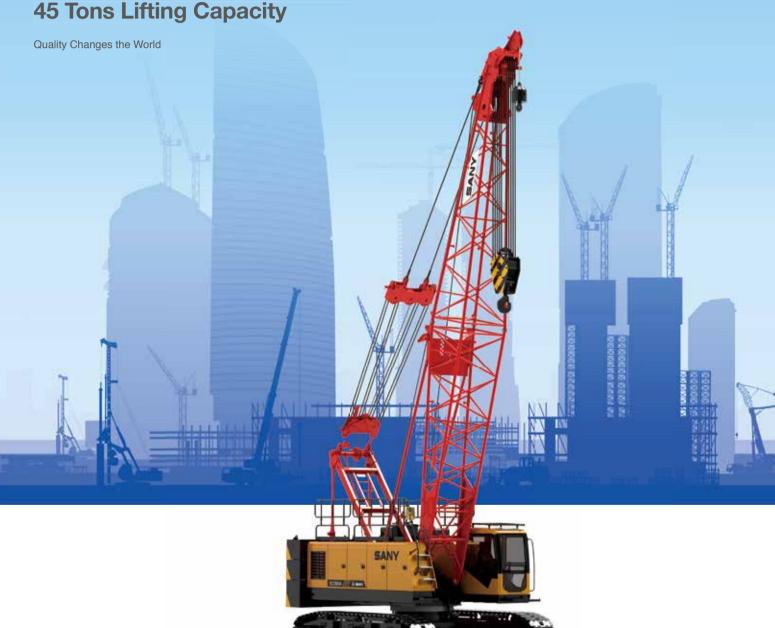


# SCC450A

**Crawler Crane 45 Tons Lifting Capacity** 



Max. lifting moment: 150t·m Max. boom length: 40m

Max. fixed jib combination: 31m+15.25m

The parameters and diagrams in the brochure is only for reference, which is subject to further update in real machine.



Crawler Crane Series SCC450A

P03	Main Characteristics	<ul><li>Product Specification</li><li>Safety Device</li></ul>	
P09	Technical Parameters	<ul> <li>Major Performance &amp; Specifications</li> <li>Outline Dimension</li> <li>Transport Dimension</li> <li>Transport Plan</li> </ul>	
P16	Cofigurations	<ul><li>H Configuration</li><li>FJ Configuration</li></ul>	



# SCC450A SANY CRAWLER CRANE 45 TONS LIFTING CAPACITY

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# Main Characteristics

- Page 04 Product Specification
- Page 07 Safety Device

### **Product Specification**



#### Engine (Standard Offering)

- Model: DCEC (Cummins China) QSB5.9-C210 Diesel Engine;
- Type: 4-stroke, water-cooled, vertical in-line 6 cylinders, direct injection, turbo-charger, intercooler, complied with European Off-highway Tier III Emission Standard and Chinese Off-highway Tier III Emission Standard;
- Displacement: 5.9L;
- Rated power: 154kW/2200rpm;Operation power: 147kW/1800rpm;Max. Torque: 820N·m/1500rpm;
- Starter: 24V-6.0kW.

#### **Electrical Control System**

- Self-developed SYIC-II integrated control system is adopted with higher integration, precise operation and reliable quality;
- Control system consists of power system, engine system, main control system, LMI system, auxiliary system and safety monitoring system. CAN BUS is used for data communication between controller, monitor and the engine;
- Monitor: the working parameters and status are shown on the monitor, such as the engine speed, fuel volume, engine oil pressure, servo pressure, engine working hours, lifting conditions and boom angle.

#### **Hydraulic System**

- Main pumps: open variable displacement piston pumps are adopted to provide oil supply for main actuators of main machine;
- Gear pump: dual-gear pump for swing and control circuit;
- Control: main pump adopts positive flow proportional control; main load winch motor adopt piston motor of variable displacement; aux. load winch and boom hoist winch motor adopts piston motor of fix displacement. The operating components adopt two cross hydraulic handles, one dual travel pedal control valve, to control various actuators proportionally;
- Way of cooling: heat exchanger, fan core and multi-stage cooling;
- Filter: large flow, high precision filter, with bypass valve and transmitter, which can remind the user to replace the filter element in time:
- Max. pressure of system: 32MPa;
- Main/aux. load hoist, boom hoist and travel system: 32MPa;
- Swing system: 24MPa;Control system: 5MPa;
- Hydraulic Tank Capacity:305L.

#### Main and Aux. Load Hoist Mechanism

- Main and aux. hoist winches are driven separately by motor via gearbox. Operating winch handle can control the winch to rotate to two directions, which are lifting and lowering of hook. Excellent inching function is equipped on the machine;
- Drums with fold-line grooves can ensure the wire rope reeved in order in multilayers;
- Standard free fall for Main load hoist, no free fall for aux. load hoist.

	Drum diameter	449mm
Main Load	1st layer rope speed	0~75m/min
Hoist	Wire rope diameter	16mm
Mechanism	Wire rope length of main load hoist	180m
	Rated single line pull	5t
	Drum diameter	406mm
Auxiliary	1st layer rope speed	0~100m/min
Load Hoist	Wire rope diameter	16mm
Mechanism	Wire rope length of auxiliary load hoist	100m
	Rated single line pull	5t

Main Characteristics



### **Product Specification**

#### **Boom Hoist Mechanism**

- Boom hoist winches are driven separately by motor via gearbox. Operating winch handle can control the winch to rotate to two directions, which are lifting and lowering of boom;
- Drums with fold-line grooves can ensure the wire rope reeved in order in multilayers.

	Drum diameter	290mm
	Single rope speed	0~60m/min
Boom hoist mechanism	Wire rope diameter	16mm
mechanism	Wire rope length of boom hoist	95m
	Rated single line pull	3.7t

#### **Swing Mechanism**

- Swing brake adopts wet, spring loaded, normally-closed brake, and braking through spring force;
- With integrated cushion valve, the swing system has free slip function to realize steady swing start and control, showing outstanding microinching performance; Unique swing cushion design ensures more stable braking;
- Swing drive: external engaged swing drive with 360° swing range, and the max. swing speed is 2.5rpm;
- Swing lock: cylinder lock can ensure the upperworks locked securely on four directions after work or during transport;
- Swing ring: single row ball bearing.

#### Cab and Control

- Novel operator's cab with fashionable profile, nice interior and large glass window. There are low and high-beam lights, back-view mirror, heater and A/C, radio and other functions. The layout of seat, handles, control buttons are designed with ergonomic principles to make operation more comfortable;
- Cab layout: Integrated 8.4-inch touch screen, programmable smart switches, vibration handles are offered as optional and man-machine interaction interface are more perfect;
- Armrest box: on the left and right armrest box are control handles, electrical switches, emergent stop and ignition switch. The armrest box can be adjusted along with the seat;
- Seat: multi-way and multi-level floating adjustable seat with unload switch;
- A/C: cool and heat air; optimized air channels and vents;
- Multiple cameras can present on the monitor at the same time to realize real-time monitoring of machine traveling, right crawler, conditions behind the counterweight and surrounding the machine.

#### Counterweight

- Counterweight tray and blocks are in stack for easier assembly
- and transport;
- Total rear counterweight: approximately 10t;
- Rear counterweight: counterweight tray 5.5t × 1, counterweight block 4.5t × 1.

#### Upperworks

\* High-strength steel weld framework, with no torsion or deformation. The parts are laid out in the way that is easier for maintenance and service.

### **Product Specification**



#### Travel drive

- Independent travel driving units are adopted for each side of the crawler, to realize straight walking and turning driven by travel motor through gearbox and drive wheel;
- Travel Speed: both high and low speed are set, and the highest speed is 2km/h;
- Gradeability: 40%.

#### Travel brake

 Concealed wet type and spring-loaded type normally engaged brake, spring force braking, oil pressure released.

#### **Crawler Extension and Retraction**

The crawlers can extend and retract via cylinders. During Work Mode, the crawlers must be extended, and be retracted during transport with crawlers on.

#### Crawler tensioning

Spring tensioner with auxiliary hydraulic cylinder regulates the tension degree through charging grease, and the spring can perform buffer and protection function when traveling.

#### Steering system

It can realize single track turning and pivot turning.

#### Track shoe

Excavator three-reinforcement chain link track shoe is adopted, which is made of high strength alloy cast steel, has stronger road holding capacity and longer service life, and can adapt to various harsh road conditions.. Width 700mm, Qty 60x2.

#### Track roller

Maintenance-free track roller.

#### **Operating Equipment**

All chords are high-strength steel tubes, and the boom/jib top sheaves are made of high-strength anti-wearing Nylon material protecting wire rope. The hooks are installed with milled welded steel sheave.

#### **Boom**

- Lattice structure. The chord adopts high-strength structural tube and each section is connected through pins;
- Basic boom: 5m boom top + 5m boom base;
- Boom insert: 3m×2, 6m×1,9m×2;
- Boom length: 10m~40m.

#### **Fixed Jib**

- Lattice structure. The chord adopts high-strength structural tube and each section is connected through pins;
- Basic boom: 3.05m jib top + 3.05m jib base;
- Boom insert: 3.05m x 3;
- Jib length: 6.1m~15.25m;
- Longest boom + jib: 31m boom +15.25m jib.

#### **Extension Jib**

- The extension jib is a welded structure connected to the boom top by pins, used for auxiliary hook;
- Extension jib length: 0.8m.

#### **Hook Block**

- 45t hook block, five sheaves;
- 5t ball hook.



### **Safety Device**

#### Assembly Mode/Work Mode Switch

- In Assembly Mode, certain safety devices are disabled to facilitate crane assembly;
- In Work Mode, all safety devices activate to protect the operation.

#### **Emergent Stop**

In emergent situation, this button is pressed down to cut off the power supply of the whole machine and all actions stop.

#### Load Moment Indicator (LMI)

- It is an independent computerized safety control system. LMI can automatically detect the load weight, work radius and boom angle, and present on the display the rated load, actual load, work radius and boom angle. In normal operation, the LMI can make a judgment and cut off automatically if the crane moves towards dangerous direction. It can also perform as a black box to record the lifting information;
- It is composed of monitor, angle sensor, force sensor and other parts.

#### Over-hoist Protection of the Main/ Auxiliary Load Hoist

Over-hoist protection device comprises limit switch and weight on boom top, which prevents the hook lifting up too much. When the hook lifts up to the limit height, the limit switch activates, buzzer on the right control panel sends alarm, failure indicator light starts to flash and the hook hoisting action is cut off automatically.

# Over-release Protection Device of the Main/Auxiliary Load Hoist

It is comprised of activator in the drum and proximity switch to prevent over release of wire rope. When the rope is paid out close to the last three wraps, the proximity switch acts, and the system sends alarm through buzzer and show the alarm on the monitor, automatically cutting off the winch action.

#### **Function Lock**

If the function lock level is not in work position, all the other handles won't work, which prevents any mis-operation caused by accidental collision.

#### **Boom Hoist Drum Lock**

Boom luffing lock switch is designed to lock the boom luffing winch when it doesn't work, so as to prevent mis-operation. Boom hoist winch pawl can automatically respond when the control handle moves; and the pawl locks the drum when the handle returns to neutral position, so that the boom can stay safely when not working.

#### Swing Lock

Swing Lock can lock the machine.

#### **Boom Limit Device**

When the boom elevation angle reaches the upper limit, the buzzer sounds and boom action is cut off. This protection is twostage control ensured by both LMI system and travel switch.

#### **Back-stop Device**

Its major components are nesting tubes and spring, in order to buffer the boom backlash and prevent further tipping back.

#### **Boom Angle Indicator**

Pendulum angle indicator is fixed on the side of boom base close to the cab, so as to provide convenience to the operator.

#### Hook Latch

• The lifting hook is installed with a baffle plate to prevent wire rope from falling off.

### Safety Device



#### Tri-color Load Indicator

The load indication light has three colors, green, yellow and red, and the real time load status is presented on the display. When the actual load is smaller than 90% of rated load, the green light is on; when the actual load is larger than 90% and smaller than 100%, the yellow light is on, the alarm light flashes and sends out intermittent sirens; when the actual load reaches 100% of rated load, the red light is on, the alarm light flashes and sends out continuous sirens. At this moment, the system will automatically cut off the crane's dangerous operation.

#### **Alarm Light**

• When the machine is powered on, the alarm light will work when time comes, so as to warn people around.

#### **Swing Indicator Light**

The swing indicator light flashes during traveling or swing.

#### **Illuminating Light**

The machine is equipped with short-beam light in front of machine, front angle adjustable far-beam light, lamps in operator's cab, lighting devices for night operation, so as to increase the visibility during work.

#### **Rearview Mirror**

It is installed on the left of the operator's cab and at the front handrail of the sheet metal for monitoring the rear part of the machine.

#### **Pharos**

Pharos is mounted on the top of boom/jib to indicate the height.

#### **Electronic Level Gauge**

It displays the tipping angle of crane on the monitor in real time and sends out alarm to the operator automatically when the angle is out of limit.

#### Seat Interlock

If the operator leaves the seat, all control handles will be locked immediately to prevent any mis-operation due to accidental collision

# Engine Power Limit Load Adjustment and Stalling Protection

• The controller monitors the engine power to prevent engine getting stuck and stalling.

#### **Engine Status Monitoring**

The engine status will be presented, such as engine coolant temperature, fuel volume, total work hours, engine oil pressure, engine speed, battery charging and voltage.

#### **Monitoring System**

Remote Monitoring system is a standardized offering to provide functions like GPS locating, GPRS data transfer, machine status inquiry and statistics, operating data monitoring and analysis, remote diagnosis of failures. This function needs a local 4G sim card.



### SCC450A SANY CRAWLER CRANE 45 TONS LIFTING CAPACITY

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# Technical Parameters

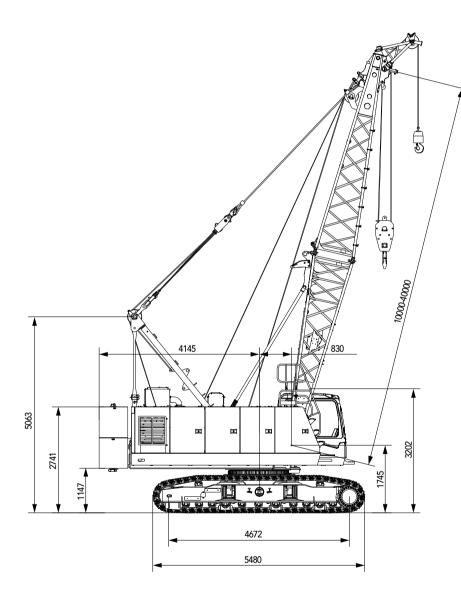
- Page 10 Major Performance & Specifications
- Page 11 Outline Dimension
- Page 12 Transport Dimension
- Page 15 Transport Plan

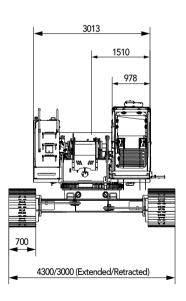
# Major Performance & Specifications

Major Performance & Specifications of SCC450A			
Performance Indicate	ors	Unit	Parameter
	Max. rated lifting capacity	t	45
Boom Configuration	Largest lifting moment	t·m	150
g	Boom length	m	10~40
	Max. rated lifting capacity	t	5
Fixed Jib	Jib length	m	6.1~15.25
	Longest boom + jib	m	31+15.25
	Rope speed of main winch	m/min	0~75
	Rope speed of aux. winch	m/min	0~100
Speed	Rope speed of boom hoist winch	m/min	0~60
	Swing speed	rpm	0~2.5
	Travel speed	km/h	0~2
	Main load hoist wire rope: diameter × length	φ mm × m	16×180
Wire rope	Aux. load hoist wire rope: diameter × length	φ mm × m	16×100
	Rated single line pull of main/aux. hoist wire rope	t	5
F .	Model/Displacement	\L	DCEC QSB5.9-C210
Engine	Rated power/revolution speed	kW/ rpm	154/2200
	Weight of machine with basic boom	t	36
Transport	Rear counterweight	t	10
Parameters	Transport weight of basic machine (with crawlers and boom base)	t	25.2
	Machine transport dimension (with crawlers and boom base) L×W×H	mm	10620×3000×3300
Other	Average ground pressure (basic boom)	MPa	0.051
specifications	Gradeability	%	40

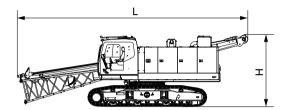
### **Outline Dimension**

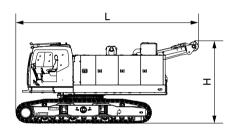
Technical Parameters

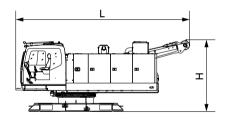


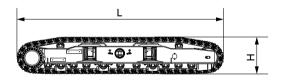


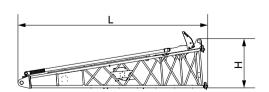
### **Transport Dimension**

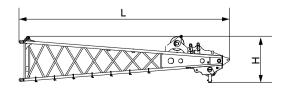












Basic Machine Mode 1	×1
Length (L)	10.6m
Width (w)	3.0m
Height (H)	3.32m
Weight	25.2t

Basic Machine Mode 2	×1
Length (L)	7.37m
Width (w)	3.0m
Height (H)	3.32m
Weight	24.4t

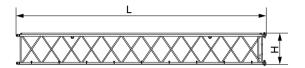
Basic Machine Mode 3	×1
Length (L)	7.1m
Width (w)	3.0m
Height (H)	2.95m
Weight	14.4t

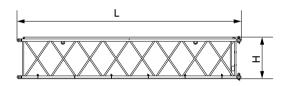
Track frame	×2
Length (L)	5.48m
Width (w)	0.83m
Height (H)	0.98m
Weight	5t

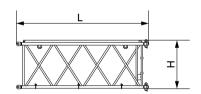
Boom base	×1
Length (L)	5.16m
Width (w)	1.44m
Height (H)	1.33m
Weight	0.74t

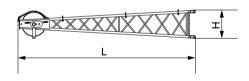
Boom top	×1
Length (L)	5.56m
Width (w)	1.31m
Height (H)	1.2m
Weight	0.53t

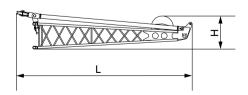
# Transport Dimension

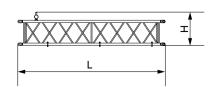












9m boom	×2
Length (L)	9.1m
Width (w)	1.27m
Height (H)	1.13m
Weight	0.44t

6m boom	×1
Length (L)	6.1m
Width (w)	1.27m
Height (H)	1.13m
Weight	0.31t

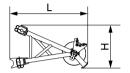
3m boom	×2
Length (L)	3.1 m
Width (w)	1.27m
Height (H)	1.13m
Weight	0.18t

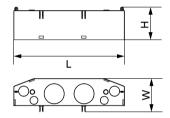
Fixed jib top	×1
Length (L)	3.38m
Width (w)	0.7m
Height (H)	0.55m
Weight	0.15t

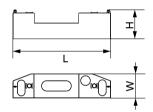
Fixed jib base and strut	×1
Length (L)	3.57m
Width (w)	0.61m
Height (H)	0.78m
Weight	0.25t

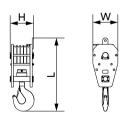
3.05m fixed jib	×3
Length (L)	3.11m
Width (w)	0.62m
Height (H)	0.7m
Weight	0.1t

### **Transport Dimension**











Extension jib	×1
Length (L)	1.2m
Width (w)	0.72m
Height (H)	0.66m
Weight	0.1t

Counterweight tray	×1
Length (L)	3m
Width (w)	0.9m
Height (H)	0.89m
Weight	5.5t

Counterweight block	×1
Length (L)	3m
Width (w)	0.75m
Height (H)	0.89m
Weight	4.5t

45T Hook	×1
Length (L)	1.36m
Width (w)	0.47m
Height (H)	0.43m
Weight	0.4t

5T Ball Hook	×1
Length (L)	0.66 m
Width (w)	0.24m
Height (H)	0.24m
Weight	0.08t

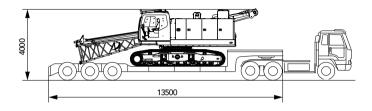
#### Note

- The transport dimensions of each part in the table are schematic, not proportional to the real parts. The dimensions are designed value without package considered.
- 2.The Weight is designed value that the actual manufactured part may deviate a little.

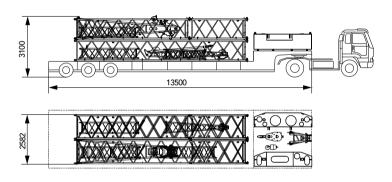
Technical Parameters

### **Transport Plan**

Trailer 1	
Part(s)	Basic Machine
Weight	■ 25.2t



Trailer 2	
Part(s)	■ 9m boom ×2
	<ul> <li>6m boom ×1</li> </ul>
	<ul><li>3m boom ×2</li></ul>
	■ Boom top ×1
	<ul> <li>Extension jib ×1</li> </ul>
	<ul> <li>3.05m fixed jib ×3</li> </ul>
	<ul> <li>Fixed jib base and strut ×1</li> </ul>
	<ul> <li>Fixed jib top</li> </ul>
	<ul> <li>45t hook ×1</li> </ul>
	■ 5t hook ×1
	<ul> <li>Counterweight block ×1</li> </ul>
	<ul> <li>Counterweight tray ×1</li> </ul>
Weight	■ 13.4t





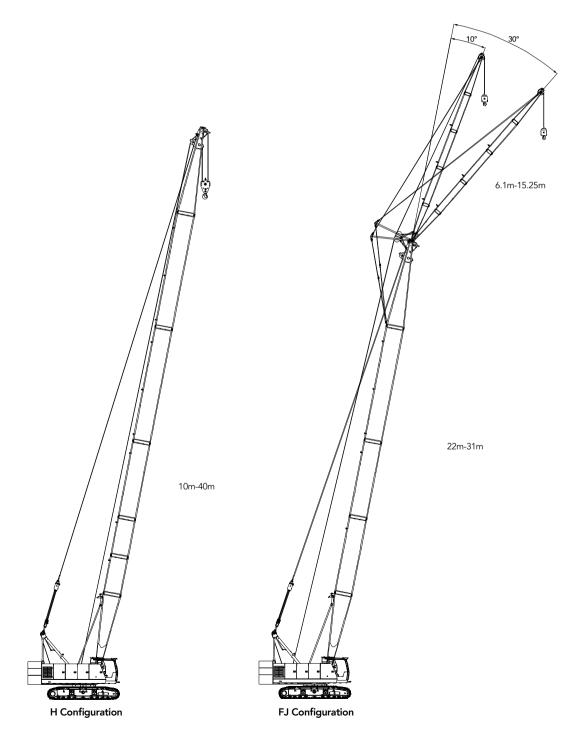
### SCC450A SANY CRAWLER CRANE 45 TONS LIFTING CAPACITY

QUALITY CHANGES THE WORLD

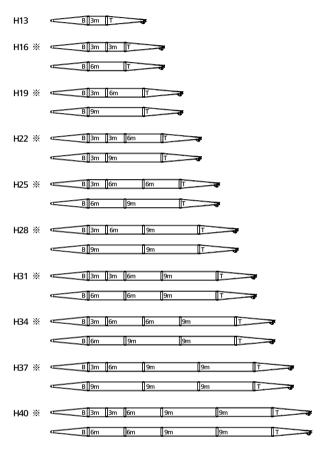
# **Boom Combination**

- Page 18 H Configuration
- Page 21 FJ Configuration

### **Boom Combination**

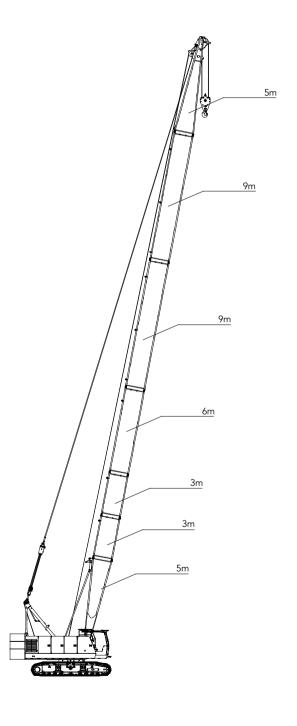


### **H** Configuration

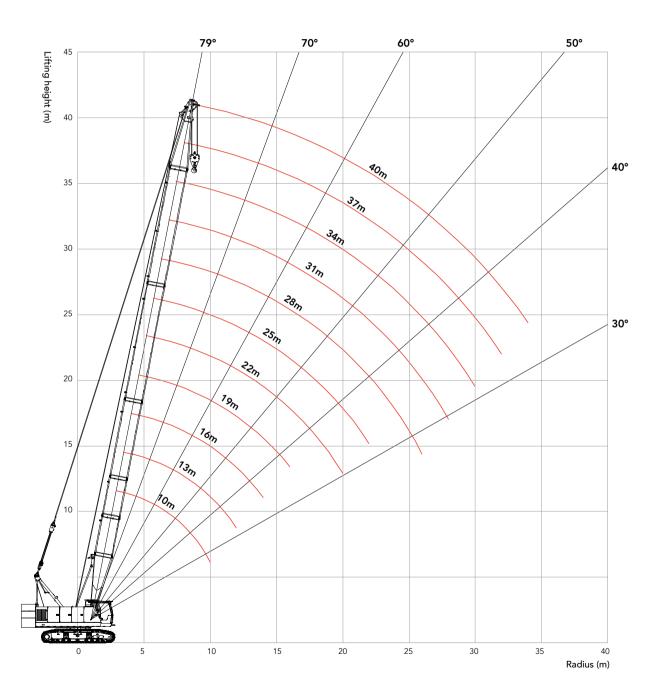


Note: Boom combination with  $\mbox{\%}$  are the most flexible configuration that can be re-arranged to all the shorter boom combinations.

€ B	(5m) boom base
3m	(3m) boom insert
6m	(6m) boom insert
9m	(9m) boom insert
T	(5m) boom top



# Working Radius in H Configuration

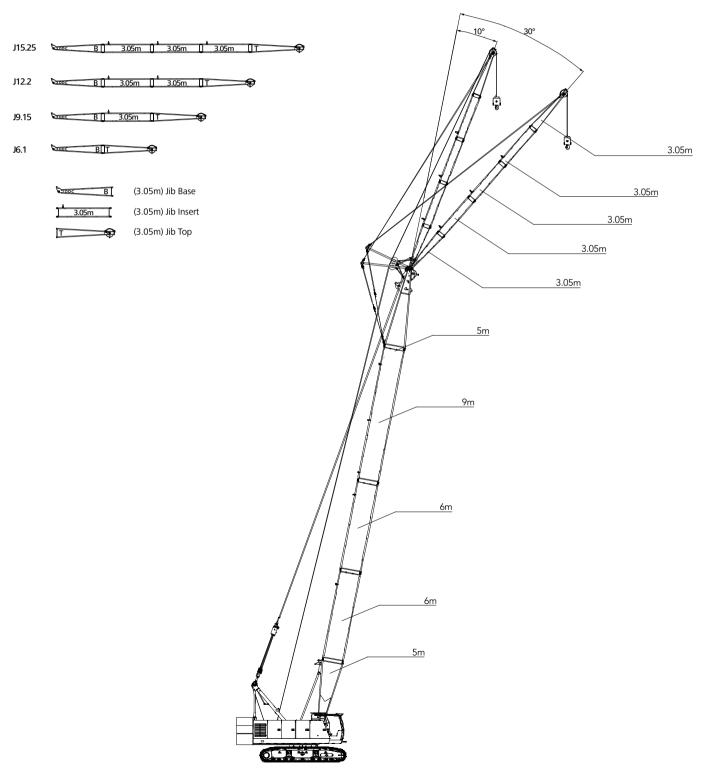


	SCC450A Crawler Crane -H Configuration											
	Rear Counterweight 10t											
R/BL (m)	10	13	16	19	22	25	28	31	34	37	40	R/BL (m)
3.3	45											3.3
4	37.5	37.5	35.9									4
5	25.4	25.4	25.4	25.4	24.7							5
6	19.2	19.1	19.1	19.1	19.1	19	18.7					6
7	15.3	15.3	15.3	15.2	15.2	15.2	15.2	15.1	14.8			7
8	12.8	12.7	12.7	12.6	12.6	12.6	12.5	12.5	12.5	12.4	12.1	8
9	10.9	10.9	10.8	10.8	10.7	10.7	10.7	10.6	10.6	10.5	10.5	9
10		9.4	9.4	9.4	9.3	9.3	9.2	9.2	9.1	9.1	9	10
11		8.3	8.3	8.3	8.2	8.2	8.1	8.1	8	8	7.9	11
12		7.5	7.4	7.4	7.3	7.3	7.2	7.2	7.1	7.1	7	12
14			6.1	6	6	5.9	5.9	5.8	5.8	5.7	5.7	14
16				5.1	5	5	4.9	4.9	4.8	4.8	4.7	16
18					4.3	4.2	4.2	4.1	4.1	4	4	18
20						3.7	3.6	3.6	3.5	3.5	3.4	20
22						3.2	3.2	3.1	3.1	3	2.9	22
24							2.8	2.7	2.7	2.6	2.6	24
26								2.4	2.4	2.3	2.2	26
28									2.1	2	2	28
30									1.9	1.8	1.7	30
32										1.6	1.5	32
34											1.4	34

Notes: Rated capacity of crawler crane

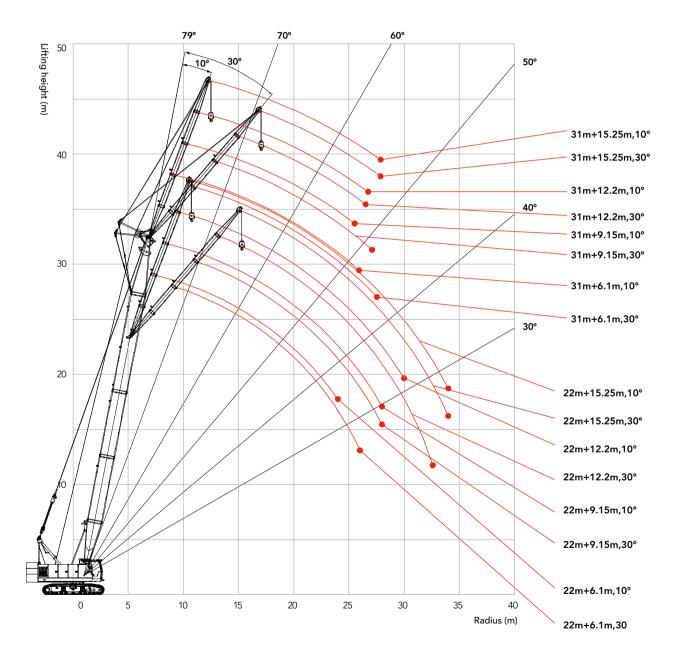
- ① The rated capacity in the load charts is calculated when the crane is parking on firm and level ground, lifting the load slowly and steadily.
- 2 The rated capacity values in the load charts are only valid when wind speed is lower than 9.8m/s.
- ③ The rated capacity in the load charts includes the weight of hook, wire rope and other riggings; therefore, the actual rated capacity shall deduct the weight of these components.
- 4 The crawlers must be extended during lifting.
- ⑤ The values in the load charts are valid for 360° swing.
- (6) The values in the load charts are preliminary, which are subject to further tuning.

# FJ Configuration



Longest boom + jib: 31m+15.25m

# Working Radius in FJ Configuration



SCC450A Crawler Crane - FJ Load Chart 1/8									
	Boom length 22~31m, Boom to jib angle 10°, Jib 6.1m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)				
7	5				7				
8	5	5	5		8				
9	5	5	5	5	9				
10	5	5	5	5	10				
11	5	5	5	5	11				
12	5	5	5	5	12				
14	5	5	5	5	14				
16	5	4.9	4.9	4.8	16				
18	4.2	4.2	4.1	4.1	18				
20	3.7	3.6	3.6	3.5	20				
22	3.2	3.1	3.1	3	22				
24	2.8	2.8	2.7	2.6	24				
26		2.4	2.4	2.3	26				
28		2.2	2.1	2.1	28				
30			1.9	1.8	30				
32				1.6	32				
Counterweight(t)	10	10	10	10	Counterweight(t)				

Combination of Working Conditions

Unit: t

SCC450A Crawler Crane - FJ Load Chart 2/8								
	Boom length 22~31m, Boom to jib angle 10°, Jib 9.15m, Rear Counterweight 10t							
Jib angle R(m)	22	25	28	31	Jib angle R(m)			
8	5				8			
9	5	5	5		9			
10	5	5	5	5	10			
11	5	5	5	5	11			
12	5	5	5	5	12			
14	5	5	5	5	14			
16	5	5	4.9	4.8	16			
18	4.3	4.2	4.2	4.1	18			
20	3.7	3.6	3.6	3.5	20			
22	3.2	3.2	3.1	3	22			
24	2.8	2.8	2.7	2.7	24			
26	2.5	2.5	2.4	2.3	26			
28	2.2	2.2	2.1	2.1	28			
30		2	1.9	1.8	30			
32			1.7	1.6	32			
34				1.4	34			
36				1.3	36			
Counterweight(t)	10	10	10	10	Counterweight(t)			

	SCC450A Crawler Crane - FJ Load Chart 3/8							
Boom length 22~31m, Boom to jib angle 10°, Jib 12.2m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)			
9	5				9			
10	5	5	5		10			
11	5	5	5	5	11			
12	5	5	5	5	12			
14	5	5	5	5	14			
16	5	5	4.9	4.9	16			
18	4.3	4.2	4.2	4.1	18			
20	3.7	3.7	3.6	3.5	20			
22	3.2	3.2	3.1	3.1	22			
24	2.9	2.8	2.8	2.7	24			
26	2.5	2.5	2.4	2.4	26			
28	2.3	2.2	2.2	2.1	28			
30	2	2	1.9	1.9	30			
32		1.8	1.7	1.6	32			
34		1.6	1.5	1.5	34			
36			1.4	1.3	36			
38				1.1	38			
Counterweight(t)	10	10	10	10	Counterweight(t)			

Combination of Working Conditions

Unit: t

# Load Chart of FJ Configuration

	SCC450A Crawler Crane - FJ Load Chart 4/8								
	Boom length 22~31m, Boom to jib angle 10°, Jib 15.25m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)				
10	5				10				
11	5	5	5		11				
12	5	5	5	5	12				
14	5	5	5	5	14				
16	5	5	4.9	4.9	16				
18	4.3	4.3	4.2	4.2	18				
20	3.7	3.7	3.6	3.6	20				
22	3.3	3.2	3.2	3.1	22				
24	2.9	2.8	2.8	2.7	24				
26	2.5	2.5	2.4	2.4	26				
28	2.3	2.2	2.2	2.1	28				
30	2	2	1.9	1.9	30				
32	1.8	1.8	1.7	1.7	32				
34	1.7	1.6	1.5	1.5	34				
36		1.4	1.4	1.3	36				
38			1.2	1.1	38				
40				1	40				
Counterweight(t)	10	10	10	10	Counterweight(t)				

Note: the values shaded are determined by boom strength.

	SCC450A Crawler Crane - FJ Load Chart 5/8								
	Boom length 22~31m, Boom to jib angle 30°, Jib 6.1m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)				
9	5				9				
10	5	5	5		10				
11	5	5	5	5	11				
12	5	5	5	5	12				
14	5	5	5	5	14				
16	5	5	5	4.9	16				
18	4.3	4.3	4.2	4.2	18				
20	3.7	3.7	3.6	3.6	20				
22	3.2	3.2	3.1	3.1	22				
24	2.8	2.8	2.8	2.7	24				
26	2.5	2.5	2.4	2.4	26				
28		2.2	2.1	2.1	28				
30			1.9	1.8	30				
32				1.6	32				
Counterweight(t)	10	10	10	10	Counterweight(t)				

SCC450A Crawler Crane - FJ Load Chart 6/8									
	Boom length 22~31m, Boom to jib angle 30°, Jib 9.15m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)				
11	5				11				
12	5	5	5		12				
14	5	5	5	5	14				
16	5	5	5	5	16				
18	4.4	4.3	4.3	4.2	18				
20	3.8	3.7	3.7	3.6	20				
22	3.3	3.2	3.2	3.2	22				
24	2.9	2.9	2.8	2.8	24				
26	2.6	2.5	2.5	2.4	26				
28	2.3	2.2	2.2	2.1	28				
30		2	2	1.9	30				
32			1.7	1.7	32				
34			1.5	1.5	34				
36				1.3	36				
Counterweight(t)	10	10	10	10	Counterweight(t)				

Combination of Working Conditions

	SCC450A Crawler Crane - FJ Load Chart 7/8								
	Boom length 22~31m, Boom to jib angle 30°, Jib 12.2m, Rear Counterweight 10t								
R(m)	Jib angle	22	25	28	31	Jib angle R(m)			
	14	4.9	4.8	4.6		14			
	16	4.5	4.5	4.3	4.3	16			
	18	4.3	4.3	4.1	4.1	18			
	20	3.8	3.8	3.8	3.7	20			
	22	3.3	3.3	3.3	3.2	22			
	24	2.9	2.9	2.9	2.8	24			
	26	2.6	2.6	2.5	2.5	26			
	28	2.3	2.3	2.2	2.2	28			
	30	2.1	2	2	1.9	30			
	32	1.8	1.8	1.8	1.7	32			
	34		1.6	1.6	1.5	34			
	36			1.4	1.3	36			
	38				1.2	38			
	40				1	40			
Counte	erweight(t)	10	10	10	10	Counterweight(t)			

Note: the values shaded are determined by boom strength.

Unit: t

# Load Chart of FJ Configuration

SCC450A Crawler Crane - FJ Load Chart 8/8								
Boom length 22~31m, Boom to jib angle 30°, Jib 15.25m, Rear Counterweight 10t								
Jib angle R(m)	22	25	28	31	Jib angle R(m)			
16	3.9	3.8	3.6		16			
18	3.6	3.6	3.5	3.4	18			
20	3.5	3.4	3.3	3.2	20			
22	3.3	3.2	3.1	3.1	22			
24	3	2.9	2.9	2.9	24			
26	2.6	2.6	2.6	2.5	26			
28	2.4	2.3	2.3	2.2	28			
30	2.1	2.1	2	2	30			
32	1.9	1.8	1.8	1.8	32			
34	1.7	1.7	1.6	1.6	34			
36		1.5	1.4	1.4	36			
38			1.3	1.2	38			
40			1.1	1.1	40			
Counterweight(t)	10	10	10	10	Counterweight(t)			

Note: the values shaded are determined by boom strength.



### Zhejiang SANY Equipment Co., Ltd.

SANY Industrial Park, No. 2087 Daishan Road, Wuxing District, Huzhou City, Zhejiang Province, P. R. of China Zip 313028
After-sales Service 400 887 8318
Consulting 400 887 9318

 $-\mathop{\rm Agent\ information} -$ 

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